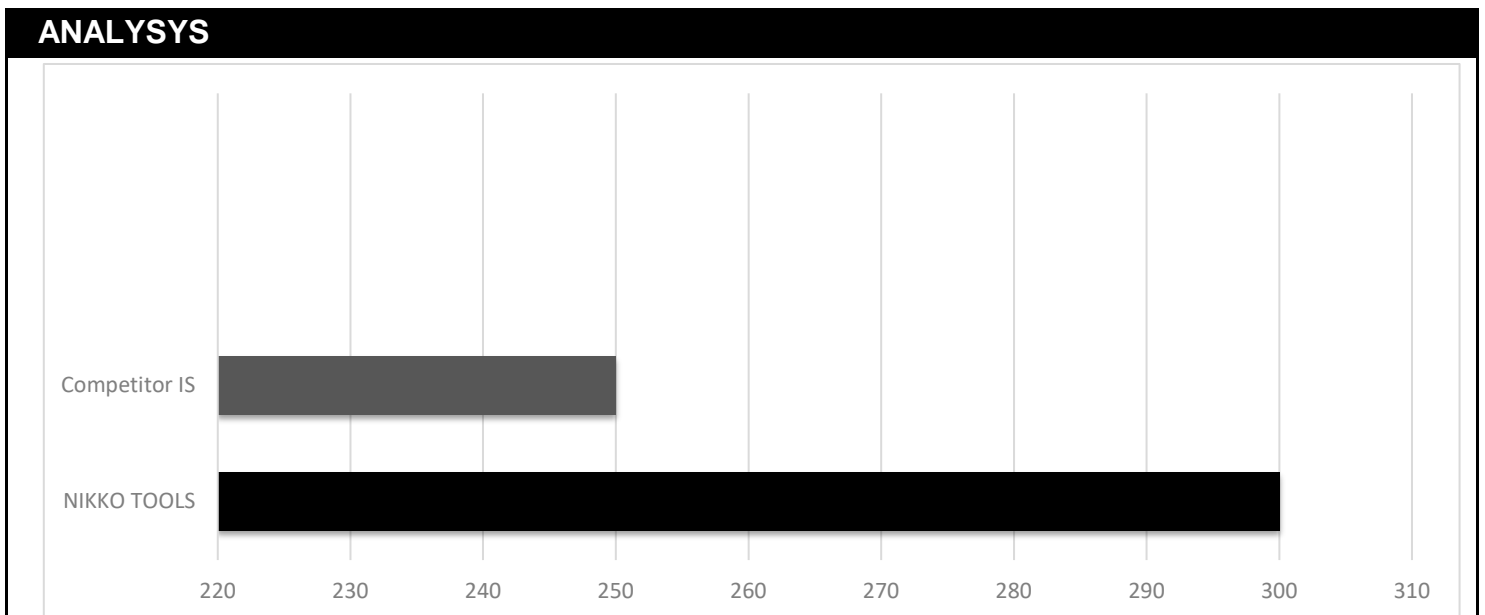


OPERATION	
Toolholder	NT-V20Q-SIR16-24
Insert type	16IR11W-TPM JP5125
Material	W-stoff 1.4401 - AISI 316
Workpiece	BUSHING

MACHINING CONDITION				
	nikkoTOOLS	Competitor IS		
Cutting speed (Vc) m/min	100	100		
S (Spindle Rev.) rpm	995	995		
Number of Passes	11	11		
Part's diameter mm	32			
Length of work (L) mm	18			
External / Internal	INTERNAL			
Coolant	EMULSION			
Tool Life	300 threads	250 threads		



Note